

IN THE CLAIMS

1. (Original) A memory cell, comprising:  
a pair of cross coupled inverters, wherein each inverter includes an NMOS transistor and a PMOS transistor, and wherein at least one of the NMOS transistors includes:  
a first source/drain region and a second source/drain region separated by a channel region in a substrate;  
a floating gate opposing the channel region and separated therefrom by a gate oxide; and  
a control gate opposing the floating gate, wherein the control gate is separated from the floating gate by a low tunnel barrier intergate insulator; and  
a pair of bitlines coupled to the pair of cross inverters at a pair of voltage nodes.
2. (Original) The memory cell of claim 1, wherein the floating gate is adapted to be programmed with a charge such that the memory cell has a definitive asymmetry and a definitive state upon startup.
3. (Original) The memory cell of claim 1, wherein the low tunnel barrier intergate insulator includes a metal oxide insulator selected from the group consisting of lead oxide (PbO) and aluminum oxide (Al<sub>2</sub>O<sub>3</sub>).
4. (Original) The memory cell of claim 1, wherein the low tunnel barrier intergate insulator includes a transition metal oxide.
5. (Amended) The memory cell of claim 3 4, wherein the transition metal oxide is selected from the group consisting of Ta<sub>2</sub>O<sub>5</sub>, TiO<sub>2</sub>, ZrO<sub>2</sub>, and Nb<sub>2</sub>O<sub>5</sub>.
6. (Original) The memory cell of claim 1, wherein the low tunnel barrier intergate insulator includes a Perovskite oxide tunnel barrier.

B3  
cont

B

7. (Amended) ~~The memory cell of claim 1~~ A memory cell, comprising:  
a pair of cross coupled inverters, wherein each inverter includes an NMOS transistor and a PMOS transistor, and wherein at least one of the NMOS transistors includes:  
a first source/drain region and a second source/drain region separated by a channel region in a substrate;  
a floating gate opposing the channel region and separated therefrom by a gate oxide, wherein the floating gate includes a polysilicon floating gate having a metal layer formed thereon in contact with the low tunnel barrier intergate insulator; and  
a control gate opposing the floating gate, wherein the control gate is separated from the floating gate by a low tunnel barrier intergate insulator; and  
a pair of bitlines coupled to the pair of cross inverters at a pair of voltage nodes.
- B3 with  
8. (Amended) ~~The memory cell of claim 6~~ A memory cell, comprising:  
a pair of cross coupled inverters, wherein each inverter includes an NMOS transistor and a PMOS transistor, and wherein at least one of the NMOS transistors includes:  
a first source/drain region and a second source/drain region separated by a channel region in a substrate;  
a floating gate opposing the channel region and separated therefrom by a gate oxide; and  
a control gate opposing the floating gate, wherein the control gate is separated from the floating gate by a low tunnel barrier intergate insulator, wherein the control gate includes a polysilicon control gate having a metal layer formed thereon in contact with the low tunnel barrier intergate insulator; and  
a pair of bitlines coupled to the pair of cross inverters at a pair of voltage nodes.
9. (Original) A four transistor SRAM cell, comprising:  
a pair of cross coupled NMOS floating gate transistors, wherein each of the pair of cross coupled NMOS transistors includes:

a first source/drain region and a second source/drain region separated by a channel region in a substrate;

a floating gate opposing the channel region and separated therefrom by a gate oxide; and

a control gate opposing the floating gate, wherein the control gate is separated from the floating gate by a low tunnel barrier intergate insulator;

a pair of bitlines coupled to the pair of cross coupled NMOS floating gate transistors at a pair of voltage nodes through a pair of access transistors; and

wherein the floating gates are adapted to be programmed with a respective charge state such that the SRAM cell has a definitive asymmetry.

10. (Original) The memory cell of claim 9, wherein the low tunnel barrier intergate insulator includes a metal oxide insulator selected from the group consisting of PbO, Al<sub>2</sub>O<sub>3</sub>, Ta<sub>2</sub>O<sub>5</sub>, TiO<sub>2</sub>, ZrO<sub>2</sub>, and Nb<sub>2</sub>O<sub>5</sub>.

11. (Amended) ~~The memory cell of claim 9,~~ A four transistor SRAM cell, comprising:

a pair of cross coupled NMOS floating gate transistors, wherein each of the pair of cross coupled NMOS transistors includes:

a first source/drain region and a second source/drain region separated by a channel region in a substrate;

a floating gate opposing the channel region and separated therefrom by a gate oxide; and

a control gate opposing the floating gate, wherein the control gate is separated from the floating gate by a low tunnel barrier intergate insulator;

a pair of bitlines coupled to the pair of cross coupled NMOS floating gate transistors at a pair of voltage nodes through a pair of access transistors;

wherein the floating gates are adapted to be programmed with a respective charge state such that the SRAM cell has a definitive asymmetry; and

B3  
cont

B

wherein the floating gate includes a polysilicon floating gate having a metal layer formed thereon in contact with the low tunnel barrier intergate insulator.

12. (Original) The memory cell of claim 11, wherein the control gate includes a polysilicon control gate having a metal layer formed thereon in contact with the low tunnel barrier intergate insulator.

13. - 18. (Previously Withdrawn)

13. ~~19.~~

(Amended) A memory array, comprising:

a number of memory cells, wherein each memory cell includes:

a pair of cross coupled inverters, wherein each inverter includes an NMOS transistor and a PMOS transistor, and wherein at least one of the NMOS transistors includes:

a first source/drain region and a second source/drain region

separated by a channel region in a substrate;

a floating gate opposing the channel region and separated therefrom by a gate oxide; and

a control gate opposing the floating gate, wherein the control gate is separated from the floating gate by a low tunnel barrier intergate insulator;

a pair of bitlines coupled to the pair of cross inverters at a pair of voltage nodes through a pair of access transistors; and

a wordline pair of wordlines coupled to the pair of access transistors.

14. ~~20.~~

(Original) The memory array of claim <sup>13</sup>~~19~~, wherein the floating gate is adapted to be programmed with a charge such that the memory cell has a definitive asymmetry and a definitive state upon startup.

13. ~~21.~~

(Original) The memory array of claim <sup>13</sup>~~19~~, wherein the low tunnel barrier intergate insulator includes a metal oxide insulator selected from the group consisting of PbO, Al<sub>2</sub>O<sub>3</sub>, Ta<sub>2</sub>O<sub>5</sub>, TiO<sub>2</sub>, ZrO<sub>2</sub>, and Nb<sub>2</sub>O<sub>5</sub>.

<sup>16</sup> 22. (Original) The memory array of claim <sup>13</sup> 19, wherein the floating gate includes a polysilicon floating gate having a metal layer formed thereon in contact with the low tunnel barrier intergate insulator.

<sup>17</sup> 23. (Original) The memory array of claim <sup>13</sup> 19, wherein the control gate includes a polysilicon control gate having a metal layer formed thereon in contact with the low tunnel barrier intergate insulator.

<sup>18</sup> 24. (Amended) An array of four transistor SRAM cells, comprising:  
a pair of cross coupled NMOS floating gate transistors, wherein each of the pair of cross coupled NMOS transistors includes:

a first source/drain region and a second source/drain region separated by a channel region in a substrate;

a floating gate opposing the channel region and separated therefrom by a gate oxide; and

a control gate opposing the floating gate, wherein the control gate is separated from the floating gate by a low tunnel barrier intergate insulator;

a pair of bitlines coupled to the pair of cross coupled NMOS floating gate transistors at a pair of voltage nodes through a pair of access transistors;

a wordline ~~pair of wordlines~~ coupled to the pair of access transistors; and

wherein the floating gates are adapted to be programmed with a respective charge state such that the SRAM cell has a definitive asymmetry.

<sup>19</sup> 25. (Original) The array of memory cells of claim <sup>18</sup> 24, wherein the low tunnel barrier intergate insulator includes a metal oxide insulator selected from the group consisting of PbO, Al<sub>2</sub>O<sub>3</sub>, Ta<sub>2</sub>O<sub>5</sub>, TiO<sub>2</sub>, ZrO<sub>2</sub>, and Nb<sub>2</sub>O<sub>5</sub>.

<sup>20</sup>/~~26~~. (Original) The array of memory cells of claim <sup>18</sup>/~~24~~, wherein each floating gate includes a polysilicon floating gate having a metal layer formed thereon in contact with the low tunnel barrier intergate insulator.

B4 <sup>21</sup>/~~27~~. (Original) The array of memory cells of claim <sup>18</sup>/~~24~~, wherein each control gate includes a polysilicon control gate having a metal layer formed thereon in contact with the low tunnel barrier intergate insulator.

28. (Previously Withdrawn)

<sup>22</sup>/~~29~~. (Amended) An electronic system, comprising:  
a processor; and  
a memory device coupled to the processor, wherein the memory device includes an array of memory cells, comprising:  
a number of SRAM cells, wherein the number of SRAM cells each include a pair of cross coupled transistors, wherein at least one of the cross coupled transistors includes:  
a first source/drain region and a second source/drain region  
separated by a channel region in a substrate;  
a floating gate opposing the channel region and separated  
therefrom by a gate oxide; and  
a control gate opposing the floating gate, wherein the control gate  
is separated from the floating gate by a low tunnel barrier  
intergate insulator;  
a pair of bitlines coupled to each SRAM cell and the pair of cross coupled  
transistors at a pair of voltage nodes through a pair of access transistors;  
a wordline pair of wordlines coupled to the pair of access transistors in each  
SRAM cell;  
a sense amplifier coupled to the pairs of bitlines; and  
wherein the floating gate is adapted to be programmed with a respective charge  
state such that each SRAM cell can have a definitive asymmetry.

B5  
Cont

B

~~23~~<sup>22</sup> 30. (Original) The electronic system of claim ~~29~~<sup>22</sup>, wherein the low tunnel barrier intergate insulator includes a metal oxide insulator selected from the group consisting of PbO, Al<sub>2</sub>O<sub>3</sub>, Ta<sub>2</sub>O<sub>5</sub>, TiO<sub>2</sub>, ZrO<sub>2</sub>, and Nb<sub>2</sub>O<sub>5</sub>.

~~24~~<sup>22</sup> 31. (Original) The electronic system of claim ~~29~~<sup>22</sup>, wherein each floating gate includes a polysilicon floating gate having a metal layer formed thereon in contact with the low tunnel barrier intergate insulator.

~~25~~<sup>22</sup> 32. (Original) The electronic system of claim ~~29~~<sup>22</sup>, wherein each control gate includes a polysilicon control gate having a metal layer formed thereon in contact with the low tunnel barrier intergate insulator.

~~26~~<sup>22</sup> 33. (Original) A method of forming a memory cell, comprising:  
forming a pair of cross coupled inverters, wherein forming each inverter includes an NMOS transistor and a PMOS transistor, and wherein the method includes forming at least one of the NMOS transistors to include:

*B5 write*  
a first source/drain region and a second source/drain region separated by a channel region in a substrate;

a floating gate opposing the channel region and separated therefrom by a gate oxide; and

a control gate opposing the floating gate, wherein the control gate is separated from the floating gate by a low tunnel barrier intergate insulator such that the floating gate is adapted to be programmed with a charge and the memory cell can have a definitive asymmetry and a definitive state upon startup; and

forming a pair of bitlines coupled to the pair of cross inverters at a pair of voltage nodes.

~~27~~<sup>26</sup> 34. (Original) The method of claim ~~33~~<sup>26</sup>, wherein forming the low tunnel barrier intergate insulator includes forming a metal oxide insulator selected from the group consisting of lead oxide (PbO) and aluminum oxide (Al<sub>2</sub>O<sub>3</sub>).

28. 35. (Original) The method of claim 33, wherein forming the low tunnel barrier intergate insulator includes forming a transition metal oxide insulator.

29. 36. (Original) The method of claim 35, wherein forming the transition metal oxide insulator includes forming the transition metal oxide insulator selected from the group consisting of Ta<sub>2</sub>O<sub>5</sub>, TiO<sub>2</sub>, ZrO<sub>2</sub>, and Nb<sub>2</sub>O<sub>5</sub>.

30. 37. (Amended) ~~The method of claim 33,~~ A method of forming a memory cell, comprising:  
forming a pair of cross coupled inverters, wherein forming each inverter includes an  
NMOS transistor and a PMOS transistor, and wherein the method includes forming at least one  
of the NMOS transistors to include:

a first source/drain region and a second source/drain region separated by a  
channel region in a substrate;

a floating gate opposing the channel region and separated therefrom by a  
gate oxide; and

a control gate opposing the floating gate, wherein the control gate is  
separated from the floating gate by a low tunnel barrier intergate  
insulator such that the floating gate is adapted to be programmed  
with a charge and the memory cell can have a definitive  
asymmetry and a definitive state upon startup; and

forming a pair of bitlines coupled to the pair of cross inverters at a pair of voltage nodes;

and

wherein forming the floating gate includes forming a polysilicon floating gate having a metal layer formed thereon in contact with the low tunnel barrier intergate insulator.

31. 38. (Ameded) ~~The method of claim 33,~~ A method of forming a memory cell, comprising:  
forming a pair of cross coupled inverters, wherein forming each inverter includes an  
NMOS transistor and a PMOS transistor, and wherein the method includes forming at least one  
of the NMOS transistors to include:

a first source/drain region and a second source/drain region separated by a  
channel region in a substrate;



a floating gate opposing the channel region and separated therefrom by a gate oxide; and  
a control gate opposing the floating gate, wherein the control gate is separated from the floating gate by a low tunnel barrier intergate insulator such that the floating gate is adapted to be programmed with a charge and the memory cell can have a definitive asymmetry and a definitive state upon startup; and  
forming a pair of bitlines coupled to the pair of cross inverters at a pair of voltage nodes;  
and  
wherein forming the control gate includes a forming a polysilicon control gate having a metal layer formed thereon in contact with the low tunnel barrier intergate insulator.

32. 39. (Amended) A method for forming an array of memory cells, comprising:  
forming at least one SRAM cell in the array, wherein forming the at least one SRAM cell includes forming a pair of cross coupled transistors, and wherein forming the pair of cross coupled transistors includes forming at least one of the cross coupled transistors to include:  
a first source/drain region and a second source/drain region separated by a channel region in a substrate;  
a floating gate opposing the channel region and separated therefrom by a gate oxide; and  
a control gate opposing the floating gate, wherein the control gate is separated from the floating gate by a low tunnel barrier intergate insulator such that the floating gate is adapted to be programmed with a charge and the SRAM cell can have a definitive asymmetry and a definitive state upon startup;  
forming a pair of bitlines coupled to the at least one SRAM cell and the pair of cross coupled transistors at a pair of voltage nodes through a pair of access transistors;  
forming a wordline pair of wordlines coupled to the pair of access transistors in the at least one SRAM cell.

~~33~~ 40. (Original) The method of claim ~~39~~<sup>32</sup>, wherein forming the low tunnel barrier intergate insulator includes forming a metal oxide insulator selected from the group consisting of PbO, Al<sub>2</sub>O<sub>3</sub>, Ta<sub>2</sub>O<sub>5</sub>, TiO<sub>2</sub>, ZrO<sub>2</sub>, and Nb<sub>2</sub>O<sub>5</sub>.

~~34~~ 41. (Original) The method of claim ~~39~~<sup>32</sup>, wherein forming each floating gate includes forming a polysilicon floating gate having a metal layer formed thereon in contact with the low tunnel barrier intergate insulator.

~~35~~ 42. (Original) The method of claim ~~39~~<sup>32</sup>, wherein forming each control gate includes forming a polysilicon control gate having a metal layer formed thereon in contact with the low tunnel barrier intergate insulator.

~~36~~ 43. (Amended) A method for operating an SRAM cell which includes a pair of cross coupled floating gate transistors, comprising:

writing to at least one of the cross coupled floating gates of the SRAM cell using channel hot electron injection, wherein the cross coupled floating gate transistors each include:

a first source/drain region and a second source/drain region separated by a channel region in a substrate;

a floating gate opposing the channel region and separated therefrom by a gate oxide; and

a control gate opposing the floating gate, wherein the control gate is separated from the floating gate by a low tunnel barrier intergate insulator;

erasing charge from the floating gate by tunneling electrons off of the floating gate and onto the control gate; and

sensing a logic state of the SRAM cell in a start up mode;

writing to the floating gate by tunneling electrons from the control gate to the floating gate.

~~37~~ 44. (Original) The method of claim ~~43~~<sup>36</sup>, wherein erasing charge from the floating gate by tunneling electrons off of the floating gate and onto the control gate further includes:

B

providing a negative voltage to the substrate of the at least one of the cross coupled floating gate transistors; and

providing a large positive voltage to the control gate of the at least one of the cross coupled floating gate transistors.

45. (Canceled) The method of claim 43, wherein the method further includes writing to the floating gate by tunneling electrons from the control gate to the floating gate.

*c* <sup>38</sup> ~~46~~. (Original) The method of claim <sup>36</sup> ~~45~~, wherein writing to the floating gate by tunneling electrons from the control gate to the floating gate further includes:

applying a positive voltage to the substrate of the at least one of the cross coupled transistors; and

applying a large negative voltage to the control gate of the at least one of the cross coupled transistors.

*B3 added* <sup>39</sup> ~~47~~. (Original) The method of claim <sup>36</sup> ~~45~~, wherein erasing charge from the floating gate by tunneling electrons off of the floating gate and onto the control gate includes tunneling electrons from the floating gate to the control gate through a low tunnel barrier intergate insulator.

<sup>40</sup> ~~48~~. (Original) The method of claim <sup>39</sup> ~~47~~, wherein tunneling electrons from the floating gate to the control gate through a low tunnel barrier intergate insulator includes tunneling electrons from the floating gate to the control gate through a low tunnel barrier intergate insulator selected from the group consisting of PbO, Al<sub>2</sub>O<sub>3</sub>, Ta<sub>2</sub>O<sub>5</sub>, TiO<sub>2</sub>, ZrO<sub>2</sub>, and Nb<sub>2</sub>O<sub>5</sub>.

<sup>41</sup> ~~49~~. (Original) The method of claim <sup>39</sup> ~~47~~, wherein tunneling electrons from the floating gate to the control gate through a low tunnel barrier intergate insulator includes tunneling electrons from a metal layer formed on the floating gate in contact with the low tunnel barrier intergate insulator to a metal layer formed on the control gate and also in contact with the low tunnel barrier intergate insulator.